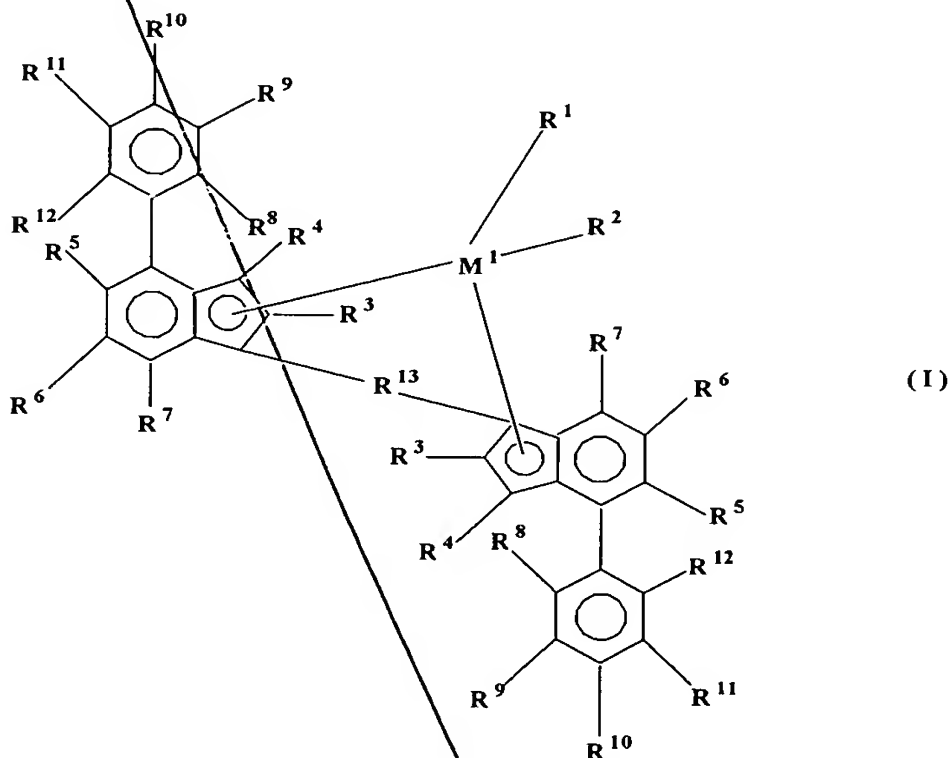


METALLOCENE COMPOSITIONSABSTRACT

5 This invention relates to metallocene compositions and their use in the preparation of catalyst systems for olefin polymerization, particularly propylene polymerization. The metallocene compositions may be represented by the formula:



10 wherein M^1 is selected from the group consisting of titanium, zirconium, hafnium, vanadium, niobium, tantalum, chromium, molybdenum and tungsten, preferably zirconium, hafnium or titanium, most preferably zirconium;

15 R^1 and R^2 are identical or different, and are one of a hydrogen atom, a C_1 - C_{10} alkyl group, a C_1 - C_{10} alkoxy group, a C_6 - C_{10} aryl group, a C_6 - C_{10} aryloxy group, a C_2 - C_{10} alkenyl group, a C_2 - C_{40} alkenyl group, a C_7 - C_{40} arylalkyl group, a C_7 - C_{40} alkylaryl group, a C_8 - C_{40} arylalkenyl group, an OH group or a

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halogen atom, or a conjugated diene which is optionally substituted with one or more hydrocarbyl, tri(hydrocarbyl)silyl groups or hydrocarbyl, tri(hydrocarbyl)silylhydrocarbyl groups, said diene having up to 30 atoms not counting hydrogen;

5 preferably R^1 and R^2 are identical and are a C_1 - C_3 alkyl or alkoxy group, a C_6 - C_8 aryl or aryloxy group, a C_2 - C_4 alkenyl group, a C_7 - C_{10} arylalkyl group, a C_7 - C_{12} alkylaryl group, or a halogen atom, preferably chlorine;

10 R^3 are identical or different and are each a hydrogen atom, a halogen atom, a C_1 - C_{10} alkyl group which may be halogenated, a C_6 - C_{10} aryl group which may be halogenated, a C_2 - C_{10} alkenyl group, a C_7 - C_{40} -arylalkyl group, a C_7 - C_{40} alkylaryl group, a C_8 - C_{40} arylalkenyl group, a $-NR'_2$, $-SR'$, $-OR'$, $-OSiR'_3$ or $-PR'_2$ radical, wherein R' is one of a halogen atom, a C_1 - C_{10} alkyl group, or a C_6 - C_{10} aryl group; preferably R^3 is not a hydrogen atom;

15 preferably each R^3 is identical and is a fluorine, chlorine or bromine, atom, a C_1 - C_4 alkyl group which may be halogenated, a C_6 - C_8 aryl group which may be halogenated, a $-NR'_2$, $-SR'$, $-OR'$, $-OSiR'_3$ or $-PR'_2$ radical, wherein R' is one of a chlorine atom, a C_1 - C_4 alkyl group, or a C_6 - C_8 aryl group;

more preferably, R^3 are identical and are each a C_3 alkyl group, most preferably isopropyl groups;

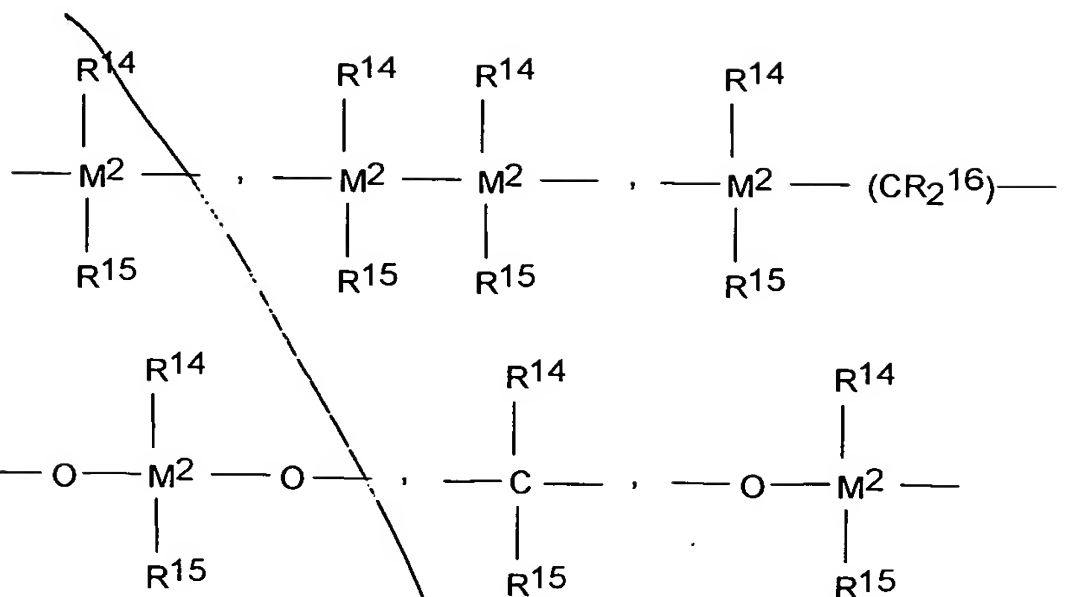
20 alternatively, R^3 is a C_1 or C_2 alkyl group;

R^4 to R^7 are identical or different and are hydrogen, as defined for R^3 or two or more adjacent radicals R^5 to R^7 together with the atoms connecting them form one or more rings, preferably a 4-8 membered ring, more preferably a 6-membered ring;

25 R^{13} is

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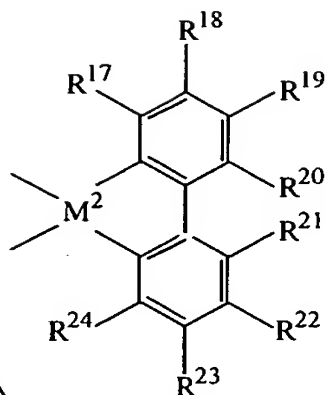
-B(R¹⁴)-, -Al(R¹⁴)-, -Ge-, -Sn-, -O-, -S-, -SO-, -SO₂-, -N(R¹⁴)-, -CO-, -P(R¹⁴)-, or -P(O)(R¹⁴)-, or an amidoborane radical;

5 wherein:

R¹⁴, R¹⁵ and R¹⁶ are identical or different and are a hydrogen atom, a halogen atom, a C₁-C₂₀ alkyl group, a C₁-C₂₀ fluoroalkyl or silaalkyl group, a C₆-C₃₀ aryl group, a C₆-C₃₀ fluoroaryl group, a C₁-C₂₀ alkoxy group, a C₂-C₂₀ alkenyl group, a C₇-C₄₀ arylalkyl group, a C₈-C₄₀ arylalkenyl group, a C₇-C₄₀ alkylaryl group, or R¹⁴ and R¹⁵, together with the atoms binding them, form a cyclic ring;

preferably, R¹⁴, R¹⁵ and R¹⁶ are identical and are a hydrogen atom, a halogen atom, a C₁-C₄ alkyl group, a CF₃ group, a C₆-C₈ aryl group, a C₆-C₁₀ fluoroaryl group, more preferably a pentafluorophenyl group, a C₁-C₄ alkoxy group, in particular a methoxy group, a C₂-C₄ alkenyl group, a C₇-C₁₀ arylalkyl group, a C₈-C₁₂ arylalkenyl group, or a C₇-C₁₂ alkylaryl group;

or, R¹³ is represented by the formula:



wherein R^{17} to R^{24} are as defined for R^1 and R^2 , or two or more adjacent radicals R^{17} to R^{24} , including R^{20} and R^{21} , together with the atoms connecting them form one or more rings; preferably, R^{17} to R^{24} are hydrogen.

5 M^2 is one or more carbons, silicon, germanium or tin, preferably silicon;

R^8 , R^{10} and R^{12} are identical or different and have the meanings stated for R^4 to R^7 ;

10 R^9 and R^{11} are identical or different and are a Group IVA radical having from 1 to 20 carbon atoms or are each primary, secondary or tertiary butyl groups, aryl groups, isopropyl groups, fluoroalkyl groups, trialkyl silyl groups, or other groups of similar size, preferably a tertiary butyl group.

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